



Product Data Sheet: RF 52

PRODUCT DESCRIPTION

RF 52 is a rigid molded friction material suitable for use in *High Friction* brake/clutch applications. This product features excellent fade resistance and long wear. RF 52 provides outstanding service on off-road drum/disc brakes, and as a holding brake on cranes, shovels, draglines, and winches. The product is remarkably easy on the wear surface. RF 52 can be molded into wide range of shapes and sizes to satisfy virtually all industrial applications.

CHARACTERISTICS

- Exceptional dimensional stability
- Excellent corrosion resistance
- High Compressibility
- Excellent wear rate.
- Suitable for Dry & Wet applications

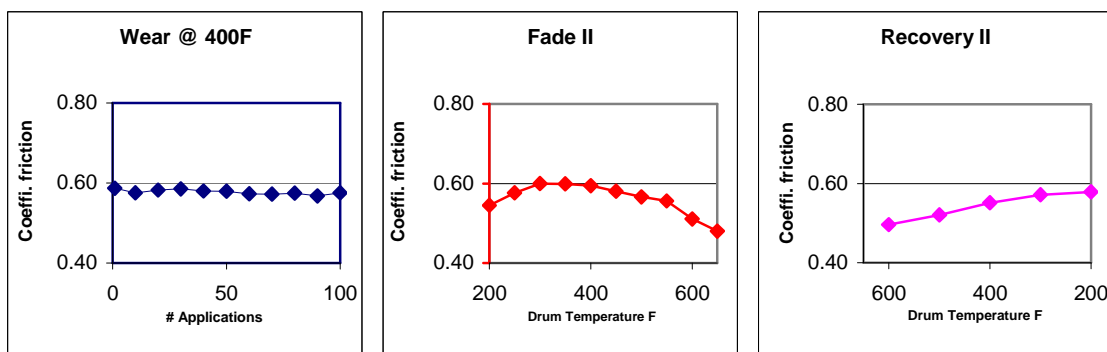
MECHANICAL PROPERTIES

Specific Gravity (SAE J380) : 2.20- 2.40
 Gogan Hardness (SAE J379A) : 15-35
 Tensile Strength(ASTM D638) : 3000 psi (min)
 Compressive Strength, PSI : 10062_{min.}

FRICTIONAL PROPERTIES

Coefficient of Friction (SAE J661):
 Normal* : 0.58
 Hot* : 0.55
 Wear Rate (SAE J661)
 (inch³/hp-hr) : 0.007_{max}
 Friction Code : HG
 Maximum Operating Limits:
 Rubbing Speed** : 7500 fpm
 Pressure** : 2000 psi
 Drum Temperature for
 Constant Operation** : 650°F

SAE J661A TEST CURVES



*Note 1. – Friction values shown are for guide purposes only since values deviate with changes in temperature, pressure and speed. Practical design should include a 25 to 50 percent safety factor.

**Note 2. – Rubbing speed, drum temperature, and pressure are directly related. Changing any one value will change the others. The values shown represent typical conditions, but are not the ultimate limits of the material.