Product Data Sheet: RF 56

PRODUCT DESCRIPTION

RF 56 is a rigid molded Non-Asbestos friction material suitable for use in High Friction, high energy and high temperature brake/clutch applications. It can be molded into many intricate internal, external, and customer specified shapes mating surface.

CHARACTERISTICS

- Excellent dimensional stability
- High compression strength
- Excellent thermal stability
- High tensile strength

MECHANICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity (SAE J380)</td>
<td>2.44</td>
</tr>
<tr>
<td>Gogan Hardness (SAE J379A)</td>
<td>13-15</td>
</tr>
<tr>
<td>Tensile Strength, PSI (ASTM D638)</td>
<td>5000 min</td>
</tr>
</tbody>
</table>

FRICTIONAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coefficient of Friction (SAE J661)</td>
<td></td>
</tr>
<tr>
<td>Normal*</td>
<td>0.50</td>
</tr>
<tr>
<td>Hot*</td>
<td>0.52</td>
</tr>
<tr>
<td>Wear Rate (SAE J661)</td>
<td>0.010 max</td>
</tr>
<tr>
<td>Friction Code</td>
<td>GG</td>
</tr>
<tr>
<td>Maximum Operating Limits:</td>
<td></td>
</tr>
<tr>
<td>Rubbing Speed**</td>
<td>7500 fpm</td>
</tr>
<tr>
<td>Pressure**</td>
<td>2000 psi</td>
</tr>
<tr>
<td>Drum Temperature for Constant Operation**</td>
<td>650°F</td>
</tr>
</tbody>
</table>

SAE J661A TEST CURVES

*Note 1. – Friction values shown are for guide purposes only since values deviate with changes in temperature, pressure and speed. Practical design should include a 25 to 50 percent safety factor.

**Note 2. – Rubbing speed, drum temperature, and pressure are directly related. Changing any one value will change the others. The values shown represent typical conditions, but are not the ultimate limits of the material.